



1. USE MOLD "HD4/0BHD"
2. USE SANDPAPER TO ROUGH SURFACE AND PREHEAT PLATE.
3. PLACE GRAPHITE BLOCK UNDER CU PLATE TO PREVENT BURN THROUGH.
4. TEST WELD TO ENSURE IT IS FIRMLY WELDED TO PLATE.

EXOTHERMIC WELD CONNECTION CENTERED ON PLATE

#4/0-7 STRANDED CU. BARE x 5 FT.

"HARGER" AND PN MARKING 1/8 IN. HIGH LETTERS

COPPER JORDAN DISSIPATION PLATE ASSEMBLY

EST WT 52.5#

APPROVED

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LET	REVISION	DATE	BY
-	-	-	-
TOLERANCES UNLESS NOTED:		3RD ANGLE PROJECTION	
FRACTIONAL +/- 1/16		⊕	
DECIMAL +/- .030			
BREAK SHARP EDGES			

PART NO. GP142424JDP
GROUND PLATE

FAA

DRAWN BY: EHS
CHECKED BY:



301 ZIEGLER DRIVE
GRAYSLAKE, IL 60030
(847) 548-8700

REVISION: -
SCALE: 3/16
SHEET: 1 OF 1

AS DRAWN: _____
 AS NOTED: _____
DATE: _____

DATE: 110303